

Work Order ID 65501

January 19, 2011 9:07:54 AM



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Item ID:	NVIS Relay Panel	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	NVIS Relay Panel					
Start Date:	1/19/11	Start Qty: 1.00		Cust Item ID:		
Required Date:	1/20/11	Req'd Qty: 1.00		Customer:		
Reference:						

Approvals:	Process Plan:		Date:	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
Waterjet	Memo	0.00							
FLOW CNC Waterjet	cut as per ORD file								
2024.040									
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

FB 11-1-21

FB 11-1-21

VISUAL INSPECTION

5/10/21

usual inspect

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Item ID: NVIS Relay Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: NVIS Relay Panel

Start Date: 1/19/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/20/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

Sup to Harvey

0.00

Packaging

1/21/21 @

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*cofc only -**1/21/21 DJ*
*UUDV24**R1371 Jan*

Picklist Print

January 19, 2011 9:07:53 AM

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Work Order ID: 65501

Parent Item: NVIS Relay Panel

Parent Item Name: NVIS Relay Panel



Start Date: 1/19/11

Required Date: 1/20/11

Start Qty: 1.00

Required Qty: 1.00

Comments: revA 11.01.19 New Issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.040		Purchased	No			100	sf	216.4595	0.085	0.085			



2024-T3 .040 sheet



1811-1-21

Location

Loc Qty

Loc Code

MAT

28.2

114415

28.2

114415

MAT22

188.2595

110305

21.93

111786

9.66

112291

28.25

112331

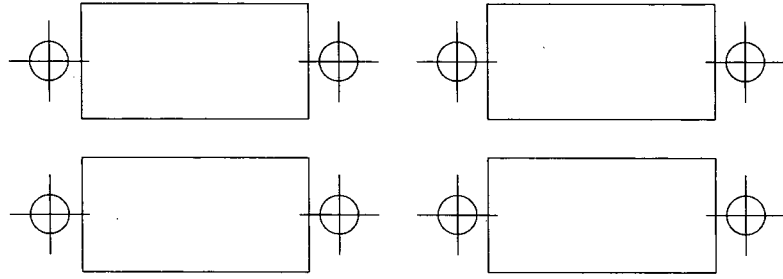
52

113162

76.4195

①

NVIS Relay Panel DXF



65501

L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: January 17, 2011 11:57 AM
To: 'L Lacelle'
Cc: 'Brad Jones'; 'Ric Duval'
Subject: RE: NVIS Relay Panel

Attachments: NVIS Relay Panel.DXF



NVIS Relay
Panel.DXF (53 KB)

Linda

Here is the DXF for another panel that Eagle needs cut. I imagine Mark M will be issuing a PO shortly.

Thanks Ric

DXF is ready to send to Hawkesbury.

Brad

Linda will be looking for the PO. Make sure to specify 0.040" thick and 2024-T3

Regards,

Harvey Siemens
Mechanical Designer
DART Aerospace Ltd.

Handwritten signature: RD 1371 JAW

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com

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-----Original Message-----

From: Ric Duval [mailto:rduval@eaglecopters.com]
Sent: Monday, January 17, 2011 9:15 AM
To: Harvey Siemens
Cc: Brad Jones
Subject: NVIS Relay Panel

Harvey: Here is another panel that we require cut by Dart. Brad will supply you with a PO.

Ric Duval
Avionics Tech
Eagle Copters Maintenance
Tel: (403) 250-7370
Fax: (403) 250-7584
rduval@eaglecopters.com

Handwritten signature: Ric Duval